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1. Identification

: LITHOCHROME® Chemstain® Classic (Padre Brown) Product name

Supplier Sika Corporation

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Recommended use of the chemical and restrictions on

use

For further information, refer to product data sheet.

2. Hazards identification

GHS Classification

Corrosive to Metals, Category 1 H290: May be corrosive to metals. H302: Harmful if swallowed. Acute toxicity, Category 4 (Oral) Acute toxicity, Category 4 (Inhalation) H332: Harmful if inhaled.

Skin corrosion, Category 1 H314: Causes severe skin burns and eye damage. H318: Causes serious eye damage.

Serious eye damage, Category 1

GHS label elements

Hazard pictograms





Signal Word Danger

Hazard Statements : H290 May be corrosive to metals.

H302 + H332 Harmful if swallowed or if inhaled. H314 Causes severe skin burns and eye damage.

Precautionary Statements : Prevention:

> P234 Keep only in original container. P260 Do not breathe dusts or mists.

P270 Do not eat, drink or smoke when using this product. P271 Use only outdoors or in a well-ventilated area. P280 Wear protective gloves/ protective clothing/ eye

protection/ face protection.

Response:

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P301 + P312 IF SWALLOWED: Call a POISON

CENTER/doctor if you feel unwell.

P301 + P330 + P331 IF SWALLOWED: Rinse mouth. Do NOT

induce vomiting.

P303 + P361 + P353 IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water/chawer.

P304 + P340 IF INHALED: Remove person to fresh air and

keep comfortable for breathing.

P305 + P351 + P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and

easy to do. Continue rinsing.

P310 Immediately call a POISON CENTER/doctor. P363 Wash contaminated clothing before reuse. P390 Absorb spillage to prevent material damage.

Storage:

P405 Store locked up.

Disposal:

P501 Dispose of contents/ container to an approved waste disposal plant.

See Section 11 for more detailed information on health effects and symptoms.

There are no hazards not otherwise classified that have been identified during the classification process.

There are no ingredients with unknown acute toxicity used in a mixture at a concentration >= 1%.

3. Composition/information on ingredients

Hazardous ingredients

Chemical name	CAS-No.	Concentration (%)
iron dichloride	7758-94-3	>= 20 - < 25 %
hydrochloric acid	7647-01-0	>= 2 - < 3 %
iron trichloride	7705-08-0	>= 1 - < 2 %
chromium trichloride	10025-73-7	>= 1 - < 2 %

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment and hence require reporting in this section.

4. First aid measures

If inhaled : Move to fresh air.

Consult a physician after significant exposure.

In case of skin contact : Take off contaminated clothing and shoes immediately.

Wash off with soap and plenty of water.

Immediate medical treatment is necessary as untreated wounds from corrosion of the skin heal slowly and with

difficulty.

In case of eye contact : Small amounts splashed into eyes can cause irreversible



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tissue damage and blindness.

In the case of contact with eyes, rinse immediately with plenty

of water and seek medical advice.

Continue rinsing eyes during transport to hospital.

Remove contact lenses.

Keep eye wide open while rinsing.

If swallowed : Clean mouth with water and drink afterwards plenty of water.

Do not induce vomiting without medical advice.

Do not give milk or alcoholic beverages.

Never give anything by mouth to an unconscious person.

Take victim immediately to hospital.

Most important symptoms and effects, both acute and

delayed

: Health injuries may be delayed.

corrosive effects

Gastrointestinal discomfort Respiratory disorder

Headache **Dermatitis**

See Section 11 for more detailed information on health effects

and symptoms.

Harmful if swallowed or if inhaled. Causes serious eye damage.

Causes severe burns.

Protection of first-aiders : Move out of dangerous area.

Consult a physician.

Show this material safety data sheet to the doctor in

attendance.

Notes to physician : Treat symptomatically.

5. Fire-fighting measures

Suitable extinguishing media : Use extinguishing measures that are appropriate to local

circumstances and the surrounding environment.

Specific extinguishing

methods

: Collect contaminated fire extinguishing water separately. This

must not be discharged into drains.

Fire residues and contaminated fire extinguishing water must

be disposed of in accordance with local regulations.

Special protective equipment

for fire-fighters

: In the event of fire, wear self-contained breathing apparatus.

6. Accidental release measures

Personal precautions, protective equipment and emergency procedures Environmental precautions : Use personal protective equipment. Deny access to unprotected persons.

Do not flush into surface water or sanitary sewer system. If the product contaminates rivers and lakes or drains inform



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respective authorities.

Local authorities should be advised if significant spillages

cannot be contained.

Methods and materials for containment and cleaning up

: Soak up with inert absorbent material (e.g. sand, silica gel,

acid binder, universal binder, sawdust).

Keep in suitable, closed containers for disposal.

7. Handling and storage

Advice on safe handling : Avoid exceeding the given occupational exposure limits (see

section 8).

Do not get in eyes, on skin, or on clothing. For personal protection see section 8.

Smoking, eating and drinking should be prohibited in the

application area.

Provide sufficient air exchange and/or exhaust in work rooms. Follow standard hygiene measures when handling chemical

products.

Conditions for safe storage : Store in original container.

Keep container tightly closed in a dry and well-ventilated

place.

Containers which are opened must be carefully resealed and

kept upright to prevent leakage. Observe label precautions.

Store in accordance with local regulations.

Materials to avoid : No data available

8. Exposure controls/personal protection

Component	CAS-No.	Basis **	Value	Exposure limit(s)* / Form of exposure
iron dichloride	7758-94-3	ACGIH	TWA	1 mg/m3
		OSHA P0	TWA	1 mg/m3
hydrochloric acid	7647-01-0	ACGIH	С	2 ppm
		OSHA Z-1	С	5 ppm 7 mg/m3
		OSHA P0	С	5 ppm 7 mg/m3
iron trichloride	7705-08-0	ACGIH	TWA	1 mg/m3
		OSHA P0	TWA	1 mg/m3
chromium trichloride	10025-73-7	OSHA Z-1	TWA	0.5 mg/m3
		ACGIH	TWA	0.5 mg/m3

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	OSHA P0	TWA	0.5 mg/m3

^{*}The above mentioned values are in accordance with the legislation in effect at the date of the release of this safety data sheet.

**Basis

ACGIH. Threshold Limit Values (TLV)

OSHA P0. Table Z-1, Limit for Air Contaminat (1989 Vacated Values)

OSHA P1. Permissible Exposure Limits (PEL), Table Z-1, Limit for Air Contaminant

OSHA P2. Permissible Exposure Limits (PEL), Table Z-2

OSHA Z3. Table Z-3, Mineral Dust

Engineering measures : Use of adequate ventilation should be sufficient to control

worker exposure to airborne contaminants. If the use of this product generates dust, fumes, gas, vapor or mist, use process enclosures, local exhaust ventilation or other engineering controls to keep worker exposure below any

recommended or statutory limits.

Personal protective equipment

Respiratory protection : Use a properly fitted NIOSH approved air-purifying or air-fed

respirator complying with an approved standard if a risk

assessment indicates this is necessary.

The filter class for the respirator must be suitable for the

maximum expected contaminant concentration

(gas/vapor/aerosol/particulates) that may arise when handling the product. If this concentration is exceeded, self-contained

breathing apparatus must be used.

Hand protection

Remarks : Chemical-resistant, impervious gloves complying with an

approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is

necessary.

Eye protection : Safety eyewear complying with an approved standard should

be used when a risk assessment indicates this is necessary.

Skin and body protection : Choose body protection in relation to its type, to the

concentration and amount of dangerous substances, and to

the specific work-place.

Hygiene measures : Avoid contact with skin, eyes and clothing.

Wash hands before breaks and immediately after handling the

product.

Remove contaminated clothing and protective equipment

before entering eating areas.
Wash thoroughly after handling.

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9. Physical and chemical properties

Appearance : liquid
Color : brown

Odor : pungent

Odor Threshold : No data available

Flash point : Note: Not applicable

Ignition temperature : No data available

Decomposition temperature : No data available

Lower explosion limit (Vol%) : No data available

Upper explosion limit (Vol%) : No data available

Flammability (solid, gas) : No data available

Oxidizing properties : No data available

pH : 0 - 2

at

68 °F (20 °C)

Melting point/freezing point : Note: Not applicable

Boiling point/boiling range : 212 °F (100 °C)

Vapor pressure : 17 mmHg (23 hpa)

Density : 1.1 - 1.5 g/cm3

at 73 °F (23 °C)

Water solubility : Note: soluble

Partition coefficient: n-

Viscosity, kinematic

octanol/water

: No data available

Viscosity, dynamic : No data available

: > 20.5 mm2/s at 104 °F (40 °C)

Relative vapor density : No data available

Evaporation rate : No data available

Burning rate : No data available

Volatile organic compounds

(VOC) content

: 0 g/l

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10. Stability and reactivity

Reactivity : No dangerous reaction known under conditions of normal use.

Chemical stability : The product is chemically stable.

Possibility of hazardous

reactions

: Stable under recommended storage conditions.

Conditions to avoid : No data available

Incompatible materials : No data available

11. Toxicological information

Acute toxicity

Harmful if swallowed or if inhaled.

Ingredients:

iron trichloride:

Acute oral toxicity : LD50 Oral (Rat): 450 mg/kg

chromium trichloride:

Acute oral toxicity : LD50 Oral (Rat): 1,870 mg/kg

Acute inhalation toxicity : LC50 (Mouse): 0.03 mg/l

Exposure time: 4 h

Test atmosphere: dust/mist

Skin corrosion/irritation

Causes severe burns.

Serious eye damage/eye irritation

Causes serious eye damage.

Respiratory or skin sensitization

Skin sensitization: Not classified based on available information. Respiratory sensitization: Not classified based on available information.

Germ cell mutagenicity

Not classified based on available information.

Reproductive toxicity

Not classified based on available information.

STOT-single exposure

Not classified based on available information.

STOT-repeated exposure

Not classified based on available information.

Aspiration toxicity

Not classified based on available information.



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Carcinogenicity

Not classified based on available information.

IARC Not applicable

NTP Not applicable

12. Ecological information

Other information Do not empty into drains; dispose of this material and its

container in a safe way.

Avoid dispersal of spilled material and runoff and contact

with soil, waterways, drains and sewers.

13. Disposal considerations

Disposal methods

Waste from residues : Disposal of this product, solutions and any by-products should

at all times comply with the requirements of environmental protection and waste disposal legislation and any regional

local authority requirements.

Contaminated packaging : Empty containers should be taken to an approved waste

handling site for recycling or disposal.

14. Transport information

DOT

UN number 3264

Description of the goods Corrosive, liquid, acidic, inorganic, n.o.s.

(iron dichloride, hydrochloric acid)

Class 8
Packing group II
Labels 8
Emergency Response 154

Guidebook Number

IATA

UN number 3264

Description of the goods Corrosive liquid, acidic, inorganic, n.o.s.

(iron dichloride, hydrochloric acid)

Class 8
Packing group II
Labels 8
Packing instruction (cargo 855

aircraft)

Packing instruction

(passenger aircraft)

851

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Packing instruction Y840

(passenger aircraft)

IMDG

UN number 3264

Description of the goods CORROSIVE LIQUID, ACIDIC, INORGANIC, N.O.S.

(iron dichloride, hydrochloric acid)

Class 8
Packing group II
Labels 8
EmS Number 1 F-A
EmS Number 2 S-B

DOT: For Limited Quantity exceptions reference 49 CFR 173.154 (b)

no

IMDG: For Limited Quantity special provisions reference IMDG Code Chapter 3.4

Special precautions for user

No data available

Marine pollutant

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code

Not applicable

15. Regulatory information

TSCA list : All chemical substances in this product are either listed on the

TSCA Inventory or are in compliance with a TSCA Inventory

exemption.

EPCRA - Emergency Planning and Community Right-to-Know

CERCLA Reportable Quantity

This material does not contain any components with a CERCLA RQ.

SARA304 Reportable Quantity

This material does not contain any components with a section 304 EHS RQ.

SARA 311/312 Hazards : Corrosive to Metals

Acute toxicity (any route of exposure)

Skin corrosion or irritation

Serious eye damage or eye irritation

SARA 302 : The following components are subject to reporting levels

established by SARA Title III. Section 302:

chromium trichloride 10025-73-7 1.63 %

SARA 313 : The following components are subject to reporting levels

established by SARA Title III, Section 313:

chromium trichloride 10025-73-7 1.63 %



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Clean Air Act

Ozone-Depletion Potential

This product neither contains, nor was manufactured with a Class I or Class II ODS as defined by the U.S. Clean Air Act

Section 602 (40 CFR 82, Subpt. A, App.A + B).

The following chemical(s) are listed as HAP under the U.S. Clean Air Act, Section 12 (40 CFR

61):

hydrochloric acid

7647-01-0

2.55 %

chromium trichloride

10025-73-7

1.63 %

The following chemical(s) are listed under the U.S. Clean Air Act Section 112(r) for Accidental

Release Prevention (40 CFR 68.130, Subpart F):

hydrochloric acid

7647-01-0

2.55 %

California Prop 65

This product does not contain any chemicals known to the State of California to cause cancer, birth, or any other reproductive

defects.

16. Other information

HMIS Classification



Caution: HMIS® rating is based on a 0-4 rating scale, with 0 representing minimal hazards or risks, and 4 representing significant hazards or risks. Although HMIS® rating is not required on SDSs under 29 CFR 1910.1200, the preparer may choose to provide them. HMIS® rating is to be used with a fully implemented HMIS® program. HMIS® is a registered mark of the National Paint & Coatings Association (NPCA). Please note HMIS® attempts to convey full health warning information to all employees.

Notes to Reader

The information contained in this Safety Data Sheet applies only to the actual Sika Corporation ("Sika") product identified and described herein. This information is not intended to address, nor does it address the use or application of the identified Sika product in combination with any other material, product or process. All of the information set forth herein is based on technical data regarding the identified product that Sika believes to be reliable as of the date hereof. Prior to each use of any Sika product, the user must always read and follow the warnings and instructions on the product's current Product Data Sheet, product label and Safety Data Sheet for each Sika product, which are available at web site and/or telephone number listed in Section 1 of this SDS.

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All sales of Sika products are subject to its current terms and conditions of sale available at www.sikausa.com or 201-933-8800.

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